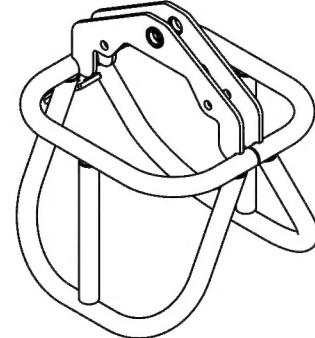
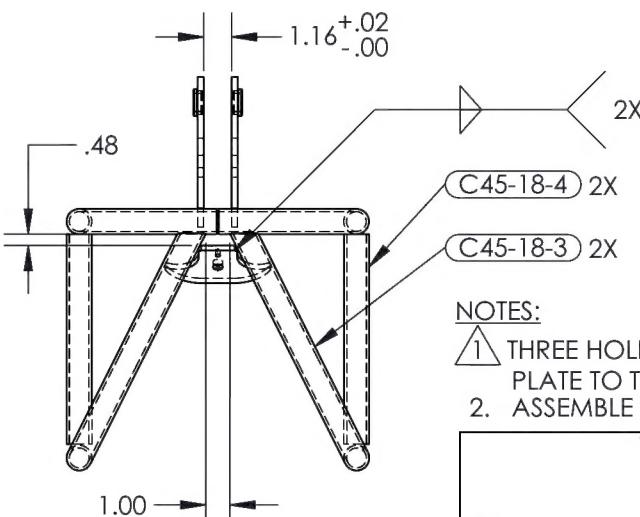
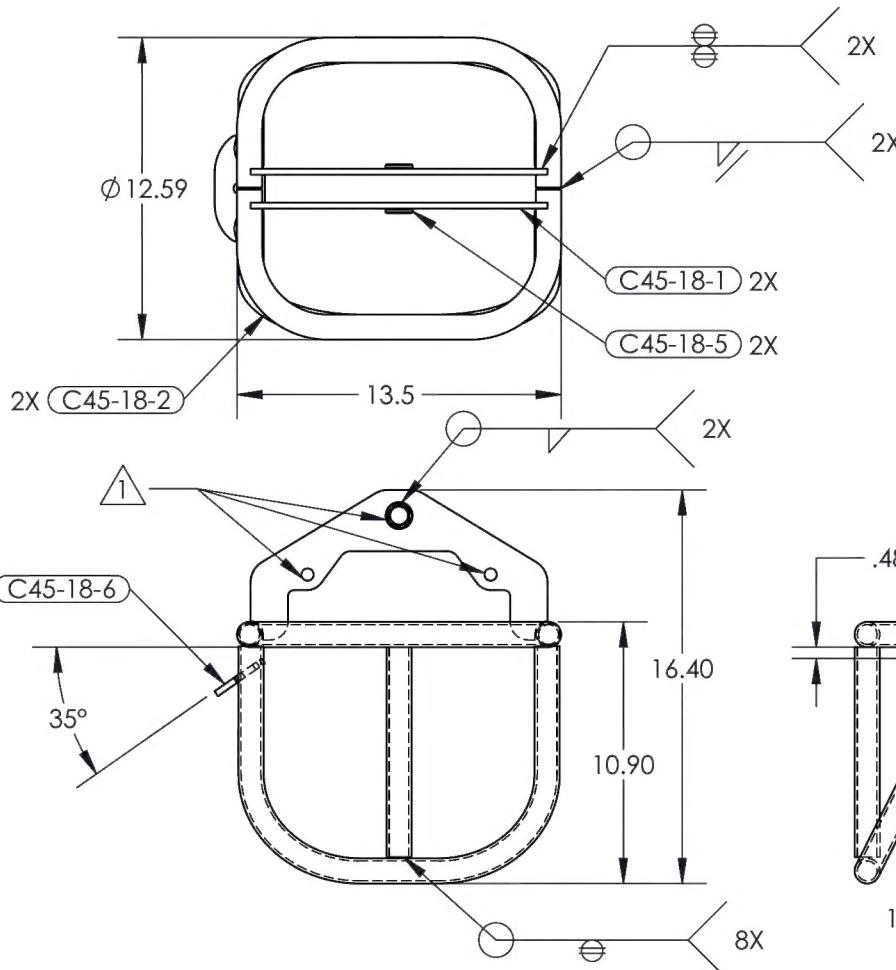


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3		AS DRAWN BY CANAM.	11/16/2012	JAG	
4	15-0087	UPDATED TO NEW DRAFTING STANDARDS. CH'D WIDTH BETWEEN LIFTING PLATES WAS 1.14 IS 1.16 +.02 -.00. CH'D DIM WAS 1.29 IS .48. DELETED DIM .250. ADDED FIXTURE NOTE.	4/16/2015	RJC	JAG
5	16-0207	DELETED POWDER COAT RED FINISH SPEC, DELETED MATERIAL COLUMN FROM BOM, CH'D DWG TO SHEET METAL TOLERANCE.	11/2/2016	RJC	JAG



NOTES:

1. THREE HOLES MUST BE ALIGNED FROM FRONT PLATE TO THE BACK PLATE.
2. ASSEMBLE USING FIXTURE C45/C60-F.

DART
AEROSPACE

TITLE		WELDMENT C45 CAGE	
DWG NO.		C45-19C	
MAT'L		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT		.XXX ± .010 FRACTIONS ± 1/8	
TREAT		.XX ± .03 ANGLES ± 1°	
FINISH		X ± .1 SURFACES = 125 ✓	
SPEC		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
DRAWN BY:		APICAL INDUSTRIES	
CHECKED:		DUFERFELDT	
OPPS APPR:		ANDERSON	
QA APPR:		LINDSAY	
APPROVED:		GILBERT	
USED ON MODEL			
SCALE	1:8	DATE	7/21/2009
SHEET 1 OF 1			

B/O	Part #	UNIT QTY	Description
	C45-18-1	2	LIFTING PLATE
	C45-18-2	2	TOP SEMI-RING
	C45-18-3	2	SIDE LOOP
	C45-18-4	2	STIFFENER BAR
	C45-18-6	1	BUMPER BRACKET
	C45-18-5	2	BOSS